

ECOi EX. The Game Changer



VRF with outstanding energy-saving performance and powerful operation SEER 7,56 (2-Pipe 18 HP model).



A game-changing VRF system delivering energy-saving performance, powerful operation, reliability and comfort surpassing anything previously possible.

It represents a true paradigm shift in air conditioning solutions. Taking quality to the extreme — that's the Panasonic challenge.

1 High performance at extreme conditions

ECOi EX is highly reliable, with strong cooling and heating power, even when operating at extreme ambient temperatures. The units can operate at 100% of capacity at 43 °C, reaching a great cooling operation up to 52 °C and in heating to -25 °C*.

Also, the ECOi EX features include Bluefin in the heat exchanger, improving efficiency in marine ambient. A silicone coated PCB (Printed Circuit Board) protects the unit from being damaged by environmental factors such as moisture and dust.

2 Outstanding efficiency and comfort

The ECOi EX system is designed to increase energy efficiency by delivering high SEER rating, as well as high efficiency for part-load operation.

The system has reduced energy costs thanks to "All-Inverter Compressors" with independent control, to deliver highly flexible performance. Also, the ECOi EX features an enlarged heat exchanger with triple surfaces that allow for improved heat transfer and a curved air discharge bell-mouth, for better aerodynamics. The three-stage oil recovery design makes it able to minimise the frequency of forced oil recovery, leading to reduced energy costs and sustained comfort.

3 Superior flexibility

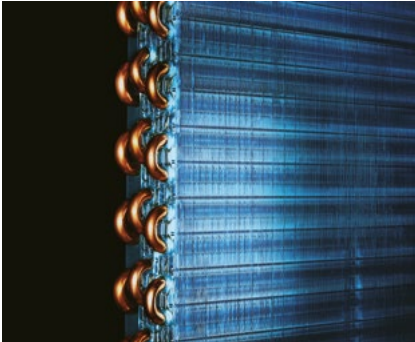
With up to 1000* meters of pipeline, 30 meters maximum height difference between indoor units and maximum 90 meters between outdoor unit and indoor unit, the design possibilities have grown exponentially, making the ECOi EX the ideal air conditioning option for expansive buildings, such as train stations, airports, schools or hospitals. These advantages are enhanced with the wide range of indoor unit models and capacities, facilitating the perfect adaptation to all kinds of project. The careful selection of controls and peripherals such as the Pump Down, the AHU and / or the chiller, enables an optimised system selection. Maximum allowable indoor / outdoor connected capacity ratio of up to 200%.

* Conditions of 2-Pipe ECOi EX ME2 Series.



TOP efficiency and comfort

Remarkable improvement on key components: extraordinary energy-saving performance and redesigned for smooth and better air discharge.



Enlarged heat exchanger surface area with triple rows.

* For 8 and 10 HP unit, the heat exchanger is 2 row design.



Multiple large-capacity all Inverter compressors (from 14 HP).



Designed curved air discharge bell mouth for better aerodynamics.

Improvements on refrigerant circuit

Compressor.

Redesigned components in the body provide performance improvements especially in the rated cooling condition and ASEER performance.



Accumulator.

Oil returning circuit with control valve makes efficient oil recovery to compressors.

Oil separator.

Modified tank design makes efficient oil separation with less pressure drop.



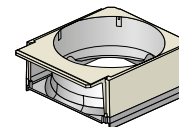
Receiver tank-less design

Improved refrigerant control program recovers the remaining refrigerant gas in the system back to the accumulator tank effectively.

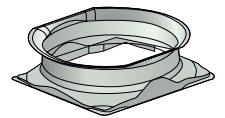


Smooth exhaust flow by bell-mouth

The curved shape with integrated top and bottom assure smooth exhaust flow. This gives more air-volume with same sound level, less input power at same air flow.

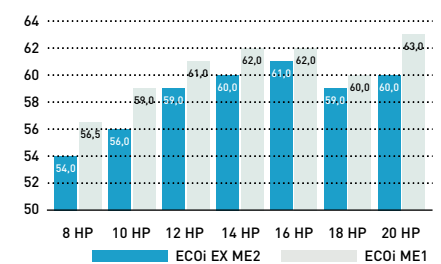


Conventional model (ME1)



ME2 model

Sound pressure dB(A)



Combined 3 surface heat exchanger

The highly efficient piping pattern increases heat exchange performance by 5%. The heat exchanger features a 3 surface construction. Compared to the divided dual-surface construction in current models, there is no divided space and the face area of heat exchanger becomes larger.



ME1 model

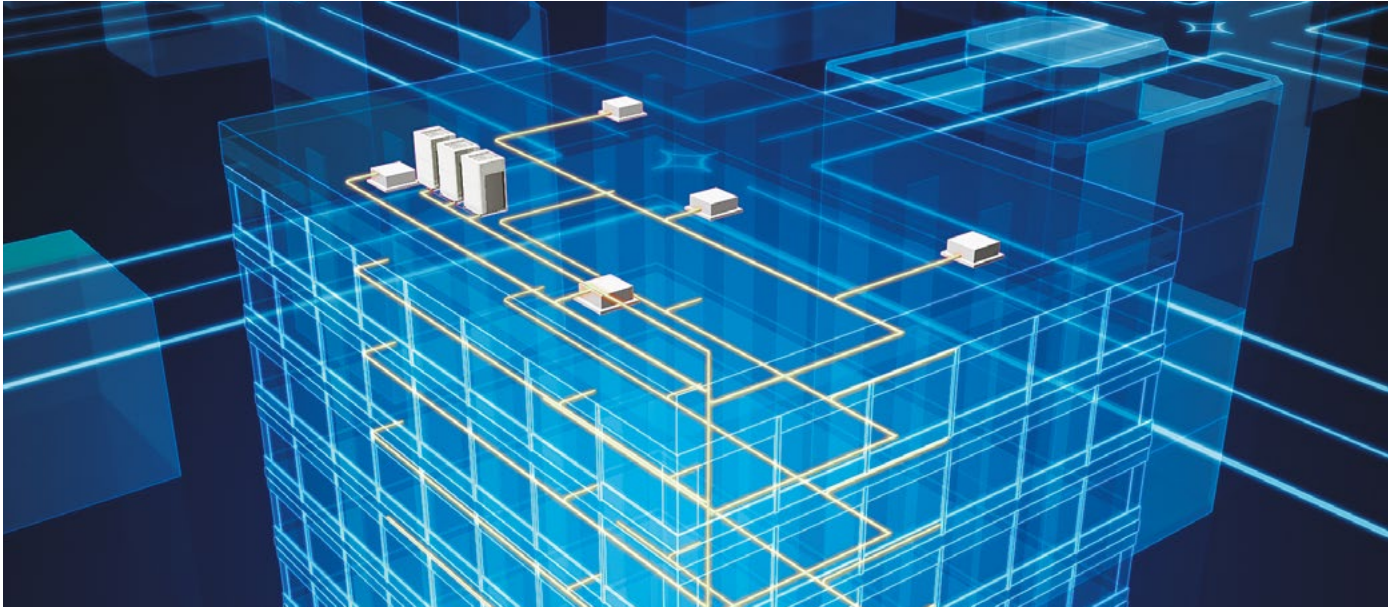


ME2 model

Oil recovery intelligent control

Oil recovery intelligent control advantages:

1. Higher efficiency
2. Durability
3. Comfort: continuous operation, low noise and low vibration



Intelligent 3-stage oil management system

In a VRF system, where lengthy piping and a large number of indoor units need to be controlled collectively, the key to maintaining the system's reliability is to ensure an appropriate amount of oil is secured in the compressors. In order to avoid oil shortage in the compressor, maximum operation is normally forcibly conducted at regular intervals to recover oil from indoor units. This method, typically employed in a standard VRF, causes the system to overheat or overcool and thus waste energy. In Panasonic VRF systems, a sensor for detecting oil levels is mounted in each compressor. In installations with multiple outdoor units, a shortage of oil in one compressor can be compensated for by recovering oil either from another compressor in the same unit, from a compressor in an adjacent outdoor unit, or from connected indoor units. Panasonic VRF systems provide users with a comfortable environment whilst saving energy.

The Panasonic system efficiently manages oil recovery in three stages; minimising the frequency of forced oil recovery while reducing energy cost and maintaining comfort.

STAGE-1: Panasonic compressors are equipped with sensors which monitor oil levels precisely at all times. If oil levels fall, oil can be transferred from other compressors within the same outdoor unit.

STAGE-2: If oil levels in all compressors within the outdoor unit fall, oil can be replenished from adjacent outdoor units.

STAGE-3: Forced oil recovery is implemented only if oil levels become insufficient in spite of above measures. The Panasonic system's design concept is radically different from conventional oil systems.

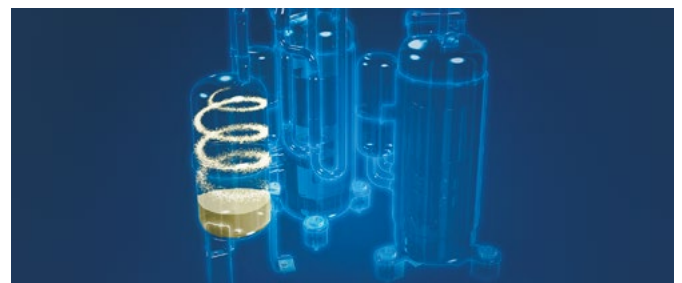
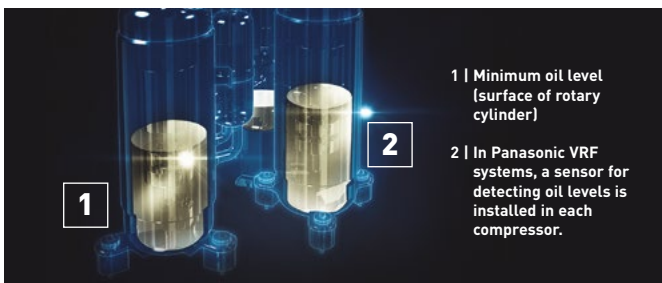
Features of oil recovery design

Oil sensors installed in each compressor.

Oil sensors installed in each Panasonic compressor precisely monitor oil levels, eliminating unnecessary oil recovery.

Highly functional oil separator.

Thanks to extended separate piping, oil recovery efficiency reaches 90%, minimising the oil discharged from the compressor.



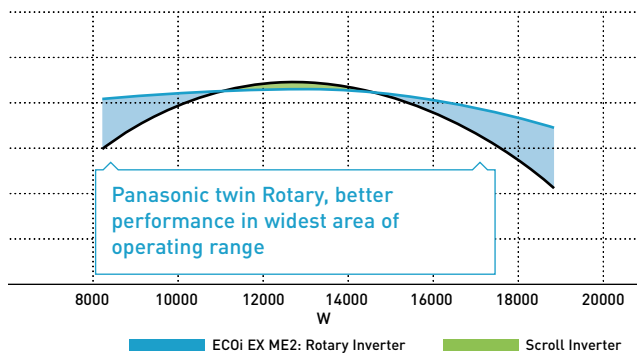
Twin rotary Inverter compressor

- Wider and flexible control on Inverter compressor
- Better oil lubrication
- Smooth start up

Extraordinary energy-saving performance

Designed for Actual Operation Performance. Panasonic builds air conditioning systems not only with a high EER for rated operation, but also with Seasonal-EER appropriate to the customer's actual environment of use. For instance, with rated operation, outdoor temperature is constant at 35 °C, but in reality the outdoor temperature is continuously changing. Consequently, required air conditioning performance also changes. That's why Panasonic implements the following kind of proprietary control.

Compressor efficiency electric system VRF. COP



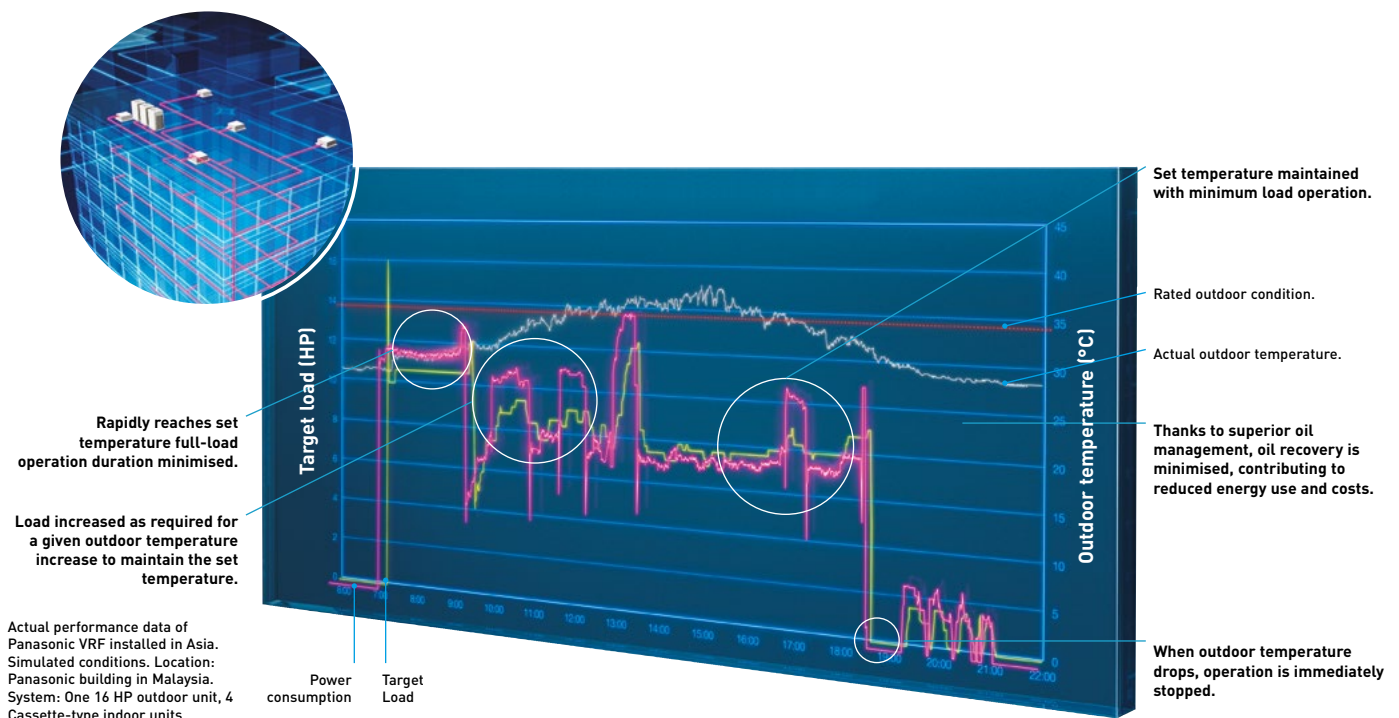
- 1 | Set temperature is rapidly attained; full-load operating time is kept to a minimum.
- 2 | The frequency of forced oil recovery is minimised. The volume of oil within the compressors is monitored precisely by sensors, so forced oil recovery under full-load operation is conducted only when necessary. Since this suppresses noise due to oil recovery, comfort is maintained.
- 3 | Panasonic pursues a high EER, of course, as well as high EER in part load, for energy saving performance under a broad range of loads.

Panasonic's design concept contributes to substantial energy cost reductions.

Number of Inverter compressors.

Size	2-Pipe ECOi EX ME2						3-Pipe ECOi EX MF3					
	Small		Medium			Large	Medium					
HP	8	10	12	14	16	18	20	8	10	12	14	16
Number	1 pc.		1 pc.	2 pcs.	2 pcs.	2 pcs.		1 pc.			2 pcs.	

Actual operation data graph of Panasonic VRF



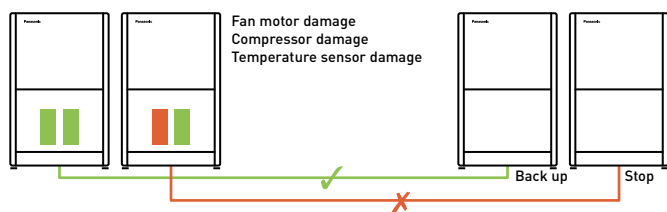
Superior quality, reliability and durability

Two independently controlled Inverter compressors achieve high efficiency. Redesigned components in the body provide performance improvement especially in the rated cooling condition and EER performance.

High safety operation in case of breakdown!

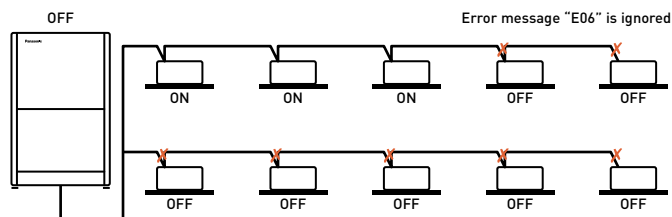
Automatic Back-Up operation. Ensures heating and cooling.

It is possible for the system to keep working, even if the compressors, fan motor and the temperature sensor are damaged (even when a compressor fails in single unit with 2 compressors inside).



The system will still operate with only 25% of the connected indoor units.

System will not stop when only 25% of indoor units have power supply and breakdown on other indoor units.

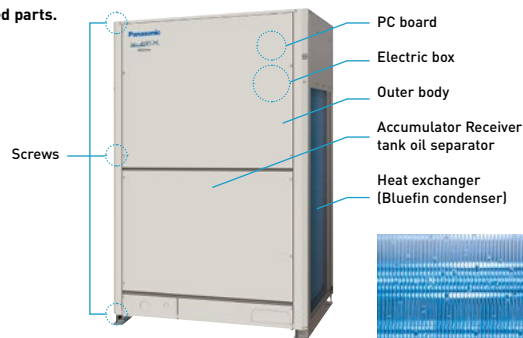


Hi-durability outdoor unit

Treated for high resistance to corrosion (rust and salty air) to ensure long-lasting performance.

Note: Selecting this unit does not completely eliminate the possibility of rust developing. For details concerning unit installation and maintenance, please consult an authorised dealer.

Specially protected parts.



Extended compressor life by uniform compressor operation time

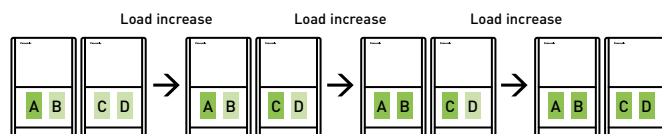
The total run-time of compressors are monitored by a built-in microcomputer, which ensures that operation times of all compressors within the same refrigerant circuit are balanced.

Compressors with histories showing shorter run times are selected first, ensuring equal wear and tear across all units and extending the working life of the system.

System example.

A,C: DC Inverter compressor

B,D: Constant speed compressor



50 h 30 h 60 h 10 h

* Depend on accumulated operation time of each compressors.

* Compressor priority has possibility to be changed.

[e.g] Case 1: A>C>B>D, Case 2: C>A>D>B, Case 3: A>C>D>B, Case 4: C>A>B>D

* Also other cases available.

A large number of indoor unit models can be connected.



2-Pipe ECOi EX ME2 Series



Extraordinary partial load, SEER and SCOP.

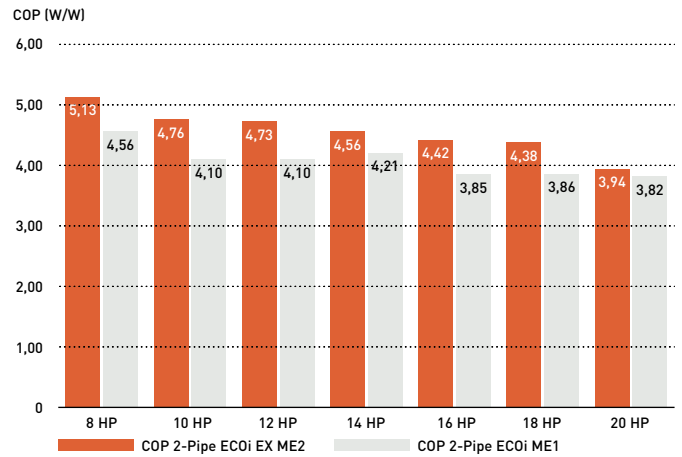
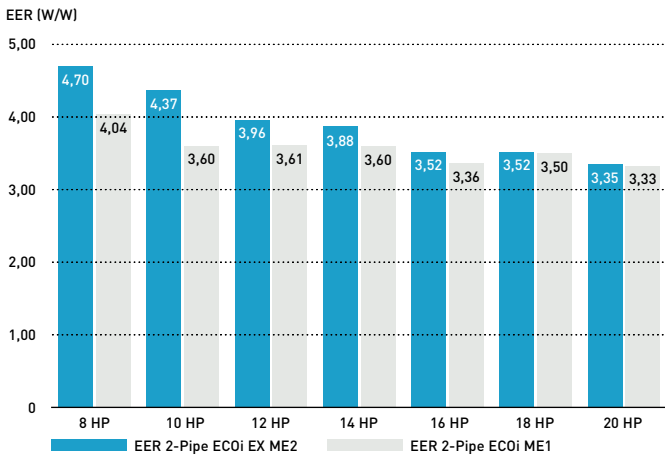
Efficiency in VRF systems

In the past it was only possible to compare the nominal efficiency at outdoor ambient temperature of 35 °C (EER) in Cooling and at 7 °C in heating (COP). With EN-14825 seasonal efficiency will be shown, the result will be SEER and SCOP. ECOi EX is reaching excellent performance without using any additional saving functions.

The highest EER / COP rating in most capacities

Compared to conventional model ECOi (ME1)

The ECOi EX marks a revolutionary step forward in VRF efficiency. A look at the incredible EER / COP value clearly indicates that. What's more, this high EER / COP value is achieved even during part load operation. This shows the extraordinary energy-saving performance the ECOi EX is capable of providing.

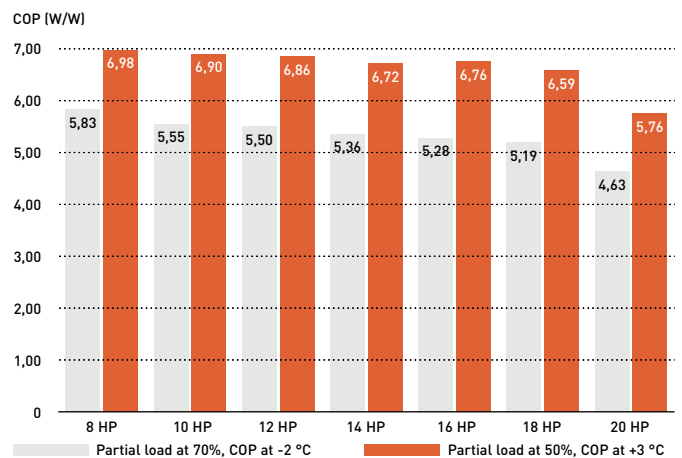
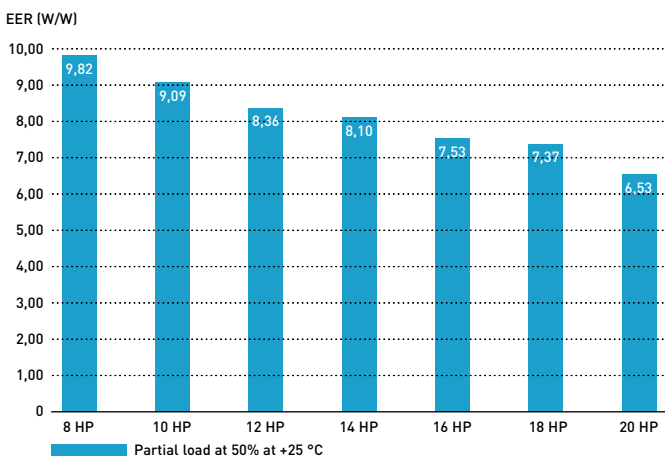


Partial load for seasonal and real system efficiency

VRF units are designed to adapt to the heating and cooling demand, adapting its performance to different outdoor conditions. When compressor runs at lower than 100% capacity, the system is working at partial load. A wider compressor operating range results in better system performance both at full load and partial load conditions. Panasonic ECOi EX partial load is excellent, reaching a minimum of 15% of compressor capacity.

Excellent efficiency at any condition and partial load

In both heating and cooling mode, Panasonic ECOi EX is reaching exceptional levels of efficiency.



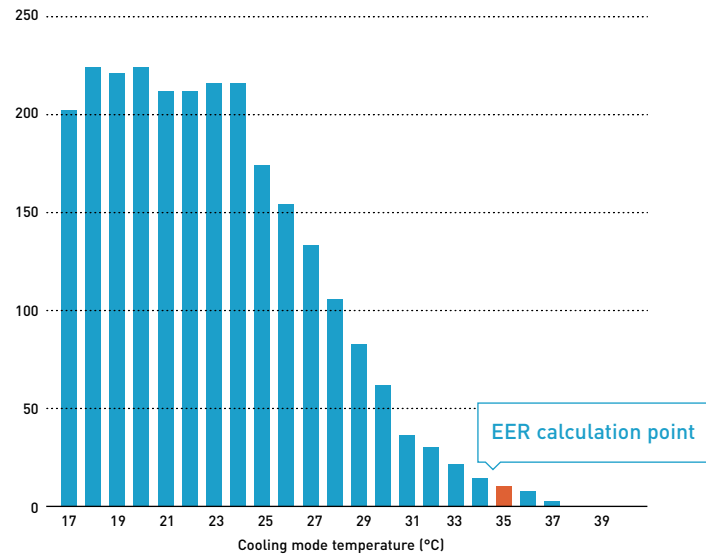
SEER and SCOP following EN-14825

When better partial load, better efficiency is achieved in real operation. The EN-14825 is showing the way to calculate considering full year operation hours at different conditions. Panasonic ECOi EX is designed to save energy in any partial load condition. During most operation hours a system is under partial load conditions, 80% of total operation hours is less than 70% of full load.

In below graphs is the example for average ambient conditions, this uses Strasbourg ambient conditions for calculation.

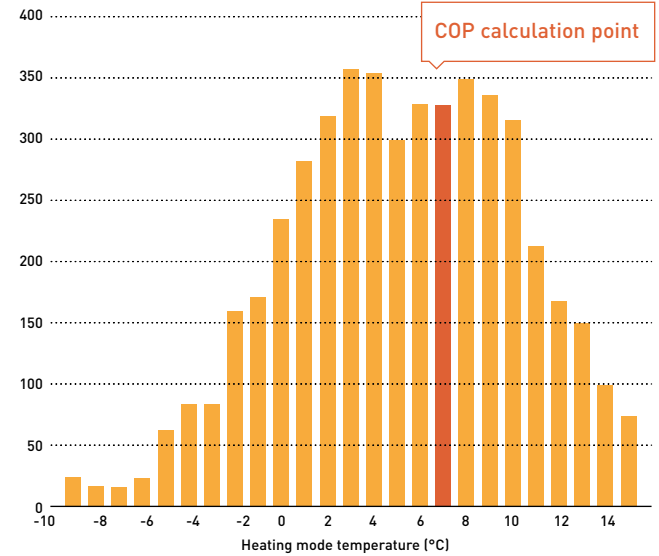
Outside temperature distribution.

Time distribution (hours / year)



Outside temperature distribution.

Time distribution (hours / year)



In the characteristics EER and COP only a single temperature for the assessment of the efficiency is taken as a basis in each case. Data calculated under EN-14825 conditions, not additional saving function considered for this calculation. Compressor frequency according to ambient temperature and building design.

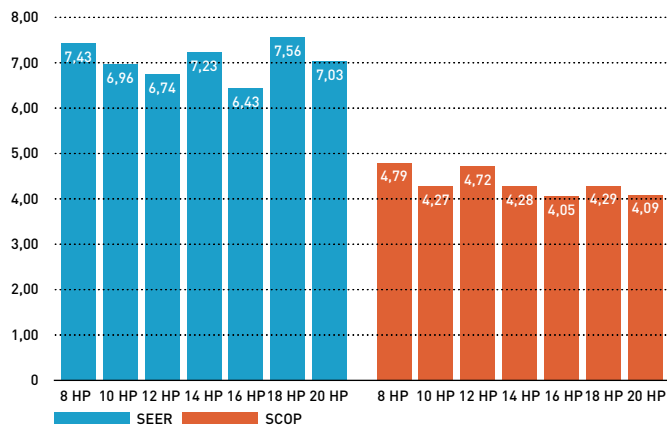
SEER and SCOP values

ECOi EX models have superior seasonal space cooling / heating efficiency following not only EN 14825 but also COMMISSION REGULATION (EU) 2016/2281. This regulation requires to use "η" values in the technical documents.

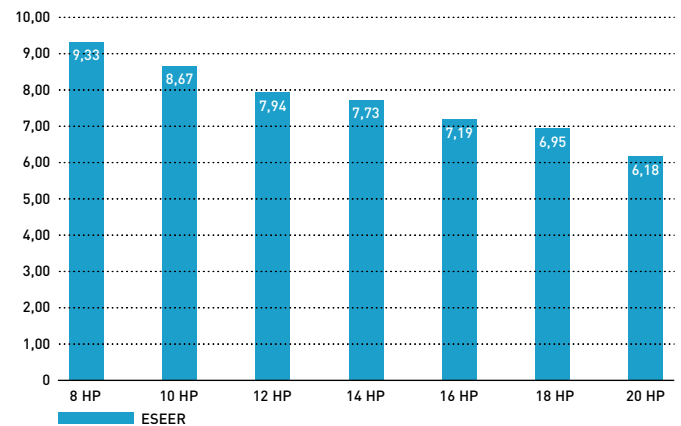
Please visit our websites www.aircon.panasonic.eu or www.ptc.panasonic.eu.

During commissioning, Panasonic can further increase efficiency by "20%" increasing evaporation refrigerant temperature range, for a higher efficiency and lower energy consumption.

SEER / SCOP



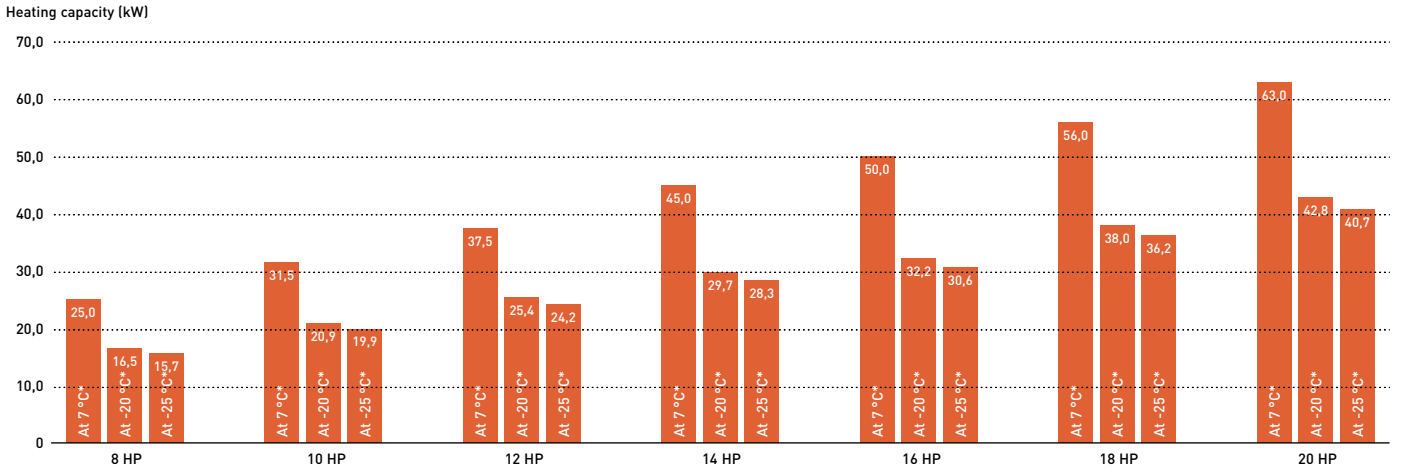
ESEER (W/W)



2-Pipe ECOi EX ME2 Series high performance at extreme conditions

The ECOi EX can still operate at 100% capacity when the outside temperature is as high as 43 °C. This high power capability enables reliable operation even under extremely high temperature conditions.

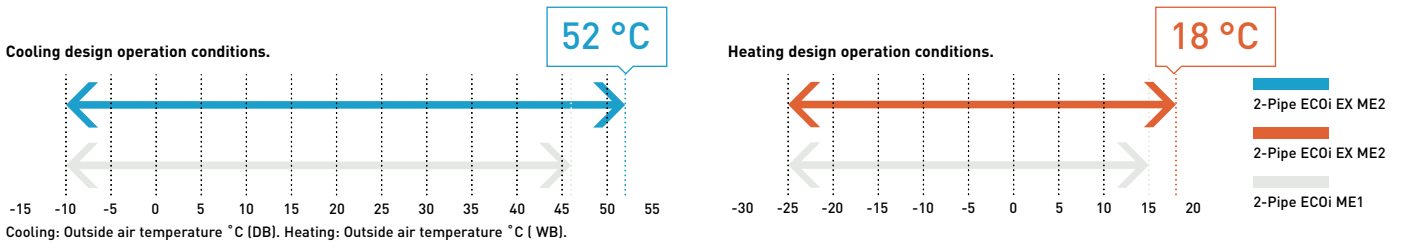
Extremely high capacity at -20 °C and unique heating capacity at -25 °C



* Outdoor air temperature [°C WB].

Trusted reliability even under high and low temperature conditions

Designed to be durable enough to withstand extreme heat, 2-Pipe ECOi EX ME2 Series ensures reliable cooling operation over an extended operating range up to 52 °C, and heating operation also at -25 °C.



2-Pipe ECOi EX ME2 Series superior flexibility

Maximum allowable connected indoor / outdoor capacity ratio up to 200%*

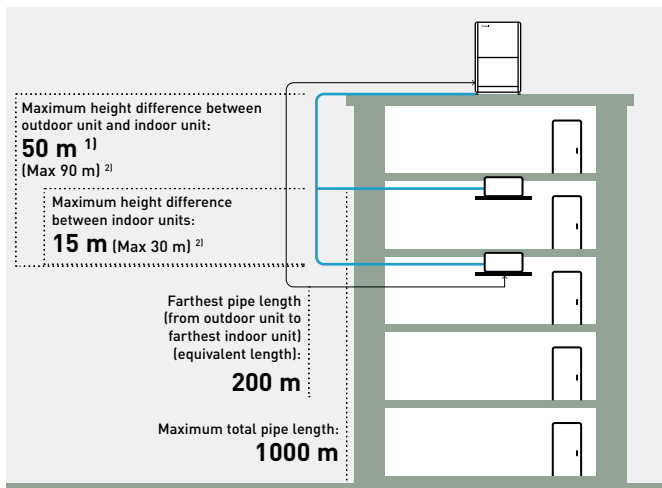
ECOi EX attain maximum indoor unit connection capacity of up to 130% of the unit's connection range. This limit can be surpassed and reach up to 200% if some conditions are satisfied. With this feature, ECOi EX provides an ideal air conditioning solution for locations where full cooling / heating are not always required in all spaces at same time.

System (HP)	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76	78	80						
Connectable indoor units: 130%	13	16	19	23	26	29	33	36	40	43	46	50	53	56	59															64													
Connectable indoor units: 200%	20	25	30	35	40	45	50	55	60											64																							

Note: If more than 100% indoor units are operated with a high load, the units may not perform at the rated capacity. For the details, please consult with an authorised Panasonic dealer. * If the following conditions are satisfied, the effective range is above 130% up to 200%. Obey the limited number of connectable indoor units. The lower limit of operating range for heating outdoor temperature is limited to -10 °C WB (standard -25 °C WB). Simultaneous operation is limited to less than 130% of connectable indoor units. 1.5 kW capacity of Indoor Units are included.

Increased piping lengths and design flexibility

Adaptable to various building types and sizes. Actual piping length: 200 m. Maximum piping length: 1000 m.

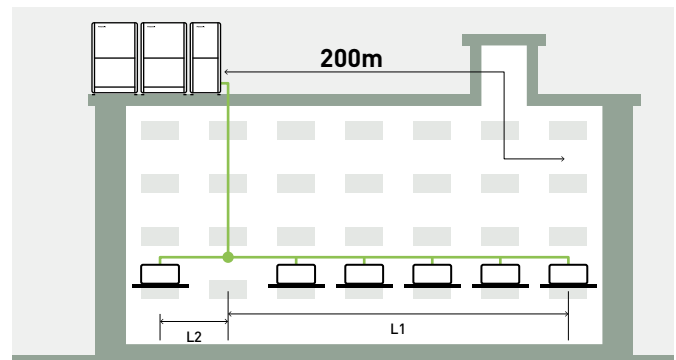


1) 40 m if the outdoor unit is below the indoor unit.
2) For height differences between outdoor unit and indoor unit > 50 m, as well as for height differences between indoor units > 15 m, contact an authorized Panasonic dealer.

Up to 50 m length difference between the longest and the shortest piping from the first branch

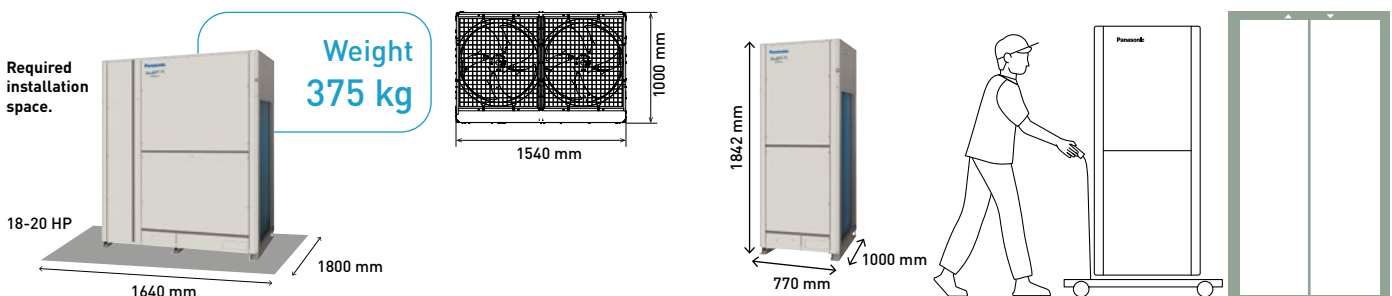
Flexible piping layout makes it easier to design systems for locations such as train stations, airports, schools and hospitals.

- Up to 64 units can be connected to one system
- Difference between maximum and minimum pipe runs after first branch can be a maximum of 50 m
- Larger pipe runs can be up to 200 m



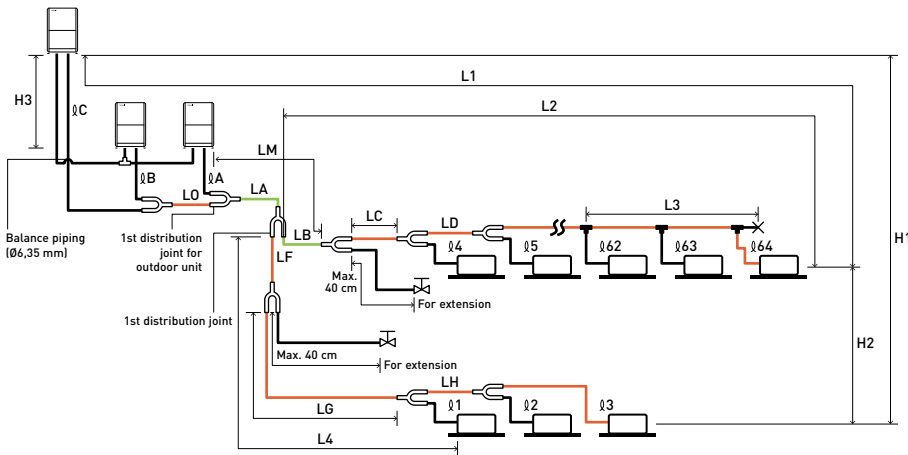
Compact design

The ME2 Series has reduced the installation space required with up to 20 HP available in a single chassis. 8 - 10 HP are able to fit inside a lift for easy handling on site.



2-Pipe ECOi EX ME2 Series piping design

Select installation locations so that the lengths and sizes of refrigerant piping are within the allowable ranges shown in the figure below.



The outdoor connection main piping (LO portion) is determined by the total capacity of the outdoor units that are connected to the tube ends.

Note: Be sure to use special R410A distribution joints (CZ: optional parts) for outdoor unit connections and piping branches.


R410A distribution joint.


- CZ-P680PH2BM (for outdoor unit)
- CZ-P1350PH2BM (for outdoor unit)
- CZ-P224BK2BM (for indoor unit)
- CZ-P680BK2BM (for indoor unit)
- CZ-P1350BK2BM (for indoor unit)


Main piping length (maximum piping size) LM= LA + LB ...


Main distribution tubes LC – LH are selected according to the capacity after the distribution joint.

Sizes of indoor unit connection piping φ1 – φ64 are determined by the connection piping sizes on the indoor units.

 Distribution joint (CZ: optional parts).

 Ball valve (field supply).

 T-joint (field supply).

 Solidly welded shut (pinch weld).

Ranges that apply to refrigerant piping lengths and to differences in installation heights

Items	Mark	Contents	Length (m)
Allowable piping length	L1	Maximum piping length	Actual length ≤200 ¹⁾ Equivalent length ≤210 ¹⁾
	Δ L (L2-L4)	Difference between maximum length and minimum length from the 1st distribution joint	≤50 ²⁾
	LM	Maximum length of main piping (at maximum size) * Even after 1st distribution joint, LM is allowed if at maximum piping length.	— ³⁾
	φ1, φ2- φ64	Maximum length of each distribution tube	≤50 ⁴⁾
	L1+ φ1+ φ2- φ63+ φA+φB+LF+LG+LH	Total maximum piping length including length of each distribution tube (only liquid piping)	≤1000
Allowable elevation difference	φA, φB+LO, φC+LO	Maximum piping length from outdoor's 1st distribution joint to each outdoor unit	≤10
	H1	When outdoor unit is installed higher than indoor unit	≤50
	H2	When outdoor unit is installed lower than indoor unit	≤40
	H3	Maximum difference between indoor units	≤15
Allowable length of joint piping	L3	T-joint piping (field-supply); Maximum piping length between the first T-joint and solidly welded-shut end point	≤2

L = Length, H = Height

1) If the longest piping length (L1) exceeds 90 m (equivalent length), increase the sizes of the main tubes (LM) by 1 rank for gas tubes and liquid tubes. Use a field supply reducer. Select the tube size from the table of main piping sizes (Table 3) and from the table of refrigerant piping sizes (Table 8). 2) When the piping length exceeds 40 m, increase a longer liquid or gas piping by 1 rank. Refer to the Technical Data for the details. 3) If the longest main piping length (LM) exceeds 50 m, increase the main piping size at the portion before 50 m by 1 rank for the gas tubes. Use a field supply reducer. Determine the length less than the limitation of allowable maximum piping length. For the portion that exceeds 50 m, set based on the main piping size (LA) listed in Table 3. 4) If any of the piping length exceeds 30 m, increase the size of the liquid and gas tubes by 1 rank. 5) If the total distribution piping length exceeds 500 m, maximum allowable elevation difference (H2) between the indoor units is calculated by the following formula. Make sure the indoor unit's actual elevation difference should fall within the figure calculated as follows. Unit of account (meter): $15 \times [2 - \text{total piping length (m)} \div 500]$.

* The outdoor connection main piping (LO portion) is determined by the total capacity of the outdoor units that are connected to the tube ends. If the size of the existing piping is already larger than the standard piping size, it is not necessary to further increase the size. ** If the existing piping is used, and the amount of on-site refrigerant charge exceeds the value listed below, then change the size of the piping to reduce the amount of refrigerant. Total amount of refrigerant for the system with 1 outdoor unit: 50kg. Total amount of refrigerant for the system with 2 outdoor units: 80kg. Total amount of refrigerant for the system with 3 outdoor units or 4 outdoor units: 105 kg.

Necessary amount of additional refrigerant charge per outdoor unit.

U-8ME2E8	U-10ME2E8	U-12ME2E8	U-14ME2E8	U-16ME2E8
5,5 kg	5,5 kg	7,0 kg	7,0 kg	7,0 kg

System limitations.

Maximum number allowable connected outdoor units	4 ¹⁾
Maximum capacity allowable connected outdoor units	224 kW (80 HP)
Maximum connectable indoor units	64 ²⁾
Maximum allowable indoor / outdoor capacity ratio	50-130% ³⁾

- 1) Up to 4 units can be connected if the system has been extended.
- 2) In the case of 38 HP or smaller units, the number is limited by the total capacity of the connected indoor units.
- 3) If the following conditions are satisfied, the effective range is above 130% and below 200%.
 - A) Obey the limited number of connectable indoor units. B) The lower limit of operating range for heating outdoor temperature is limited to -10 °C WB (standard -25 °C WB). C) Simultaneous operation is limited to less than 130% of connectable indoor units.

Additional refrigerant charge.

Liquid piping size (Inch (mm))	1/4 (6,35)	3/8 (9,52)	1/2 (12,70)	5/8 (15,88)	3/4 (19,05)	7/8 (22,22)	1 (25,40)
	Amount of refrigerant charge (g/m)	26	56	128	185	259	366

Refrigerant piping (existing piping can be used).

Piping size (mm)				Material Temper - 1/2 H, H									
Material Temper - 0													
φ6,35	t 0,8	φ12,70	t 0,8	φ19,05	t 1,2	φ22,22	t 1,0	φ28,58	t 1,0	φ38,10	over t 1,35	φ44,45	over t1,55
φ9,52	t 0,8	φ15,88	t 1,0			φ25,40	t 1,0	φ31,75	t 1,1	φ41,28	over t 1,45	φ44,45	over t1,55

* When bending the tubes, use a bending radius that is at least 4 times the outer diameter of the tubes. In addition, take sufficient care to avoid crushing or damaging the tubes when bending them.

2-Pipe ECOi EX ME2 Series

A VRF system delivering energy-saving performance, powerful operation, reliability and comfort, surpassing anything previously possible. It represents a true paradigm shift in air conditioning solutions.

VRF with outstanding energy-saving performance and powerful operation SEER 7,56 (18 HP model).



		8 HP	10 HP	12 HP	14 HP	16 HP	18 HP	20 HP	
Outdoor unit		U-8ME2E8	U-10ME2E8	U-12ME2E8	U-14ME2E8	U-16ME2E8	U-18ME2E8	U-20ME2E8	
Power supply	Voltage	V 380-400-415							
	Phase	Three phase	Three phase	Three phase	Three phase	Three phase	Three phase	Three phase	
	Frequency	Hz 50							
Cooling capacity	kW	22,4	28,0	33,5	40,0	45,0	50,0	56,0	
EER ¹⁾	W/W	4,70	4,37	3,96	3,88	3,52	3,52	3,35	
ESEER	W/W	9,33	8,67	7,94	7,73	7,19	6,95	6,18	
Current	A	7,79-7,40-7,14	10,70-10,20-9,80	13,70-13,00-12,50	17,40-16,50-15,90	21,10-20,10-19,40	23,20-22,00-21,20	26,70-25,40-24,50	
Input power	kW	4,77	6,41	8,47	10,30	12,80	14,20	16,70	
Heating capacity	kW	25,0	31,5	37,5	45,0	50,0	56,0	63,0	
COP ¹⁾	W/W	5,13	4,76	4,73	4,56	4,42	4,38	3,94	
Current	A	7,96-7,56-7,29	11,10-10,50-10,10	12,90-12,30-11,80	16,60-15,80-15,20	18,90-17,90-17,30	21,10-20,10-19,40	25,90-24,60-23,70	
Input power	kW	4,87	6,62	7,92	9,86	11,30	12,80	16,00	
Starting current	A	1,00	1,00	1,00	2,00	2,00	2,00	2,00	
External static pressure (Max)	Pa	80							
Air flow	m ³ /min	224	224	232	232	232	405	405	
Sound pressure	Normal mode	dB(A) 54							
	Silent mode	dB(A) 51							
Sound power	Normal mode	dB(A) 75							
Dimension	H x W x D	1842 x 770 x 1000		1842 x 1180 x 1000		1842 x 1180 x 1000		1842 x 1540 x 1000	
		mm							
Net weight	kg	210	210	270	315	315	375	375	
Piping diameter ²⁾	Liquid	3/8(9,52)/1/2(12,70)		1/2(12,70)/5/8(15,88)		1/2(12,70)/5/8(15,88)		5/8(15,88)/3/4(19,05)	
	Gas	3/4(19,05)/7/8(22,22)		1(25,40)/1-1/8(28,58)		1(25,40)/1-1/8(28,58)		1-1/8(28,58)/1-1/4(31,75)	
	Balance	1/4(6,35)		1/4(6,35)		1/4(6,35)		1/4(6,35)	
Refrigerant (R410A) / CO ₂ Eq	kg/T	5,60/11,6928	5,60/11,6928	8,30/17,3304	8,30/17,3304	8,30/17,3304	9,50/19,836	9,50/19,836	
Maximum allowable indoor / outdoor capacity ratio % ³⁾		50 ~ 130(200)							
Operating range	Cool Min ~ Max	°C -10 ~ +52							
	Heat Min ~ Max	°C -25 ~ +18							

ErP data⁴⁾

SEER ⁵⁾	7,43	6,96	6,74	7,23	6,43	7,56	7,03
$\eta_{s,c}$	294,3%	275,4%	266,6%	286,0%	254,3%	299,2%	278,2%
SCOP ⁵⁾	4,79	4,27	4,72	4,28	4,05	4,29	4,09
$\eta_{s,h}$	188,4%	167,6%	185,8%	168,2%	159,0%	168,7%	160,4%

1) EER and COP calculation is based in accordance to EN14511. 2) Piping diameter under 90 m for ultimate indoor unit / over 90 m for ultimate indoor unit (if the longest piping equivalent length exceeds 90 m, increase the sizes of the main tubes by 1 rank for gas tubes and liquid tubes). 3) If the following conditions are satisfied, the effective range is above 130% and below 200%: A. Obey the limited number of connectable indoor units. B. The lower limit of operating range for heating outdoor temperature is limited to -10 °C WB (standard -25 °C WB). C. Simultaneous operation is limited to less than 130% of connectable indoor units. 4) SEER / SCOP and $\eta_{s,c}$ / $\eta_{s,h}$ are in accordance with ErP test data for F2 type variable static pressure hide-away indoor units. Eurovent certified. 5) SEER / SCOP is calculated based on the seasonal space cooling / heating efficiency $\eta_{s,c}$ / $\eta_{s,h}$ values of the COMMISSION REGULATION (EU) 2016/2281. SEER, SCOP = (η + Correction) × PEF.

Technical focus

- Twin rotary Inverter compressor
- High performance at extreme conditions
- Outstanding efficiency and comfort
- Extraordinary partial load, SEER and SCOP
- SEER and SCOP following EN-14825
- Oil recovery intelligent control
- Top comfort
- Superior flexibility
- Bluefin full line up EX
- Extremely high capacity at -20 °C and unique heating capacity at -25 °C
- Smooth exhaust flow by bell-mouth





2-Pipe ECOi EX ME2 Series high efficiency model combination from 18 to 64 HP

			18 HP	20 HP	22 HP	24 HP	26 HP	28 HP
			U-8ME2E8	U-10ME2E8	U-10ME2E8	U-12ME2E8	U-10ME2E8	U-12ME2E8
			U-10ME2E8	U-10ME2E8	U-12ME2E8	U-12ME2E8	U-16ME2E8	U-16ME2E8
Outdoor unit	Voltage	V	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415
	Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
	Frequency	Hz	50	50	50	50	50	50
Cooling capacity	kW		50,0	56,0	61,5	68,0	73,0	78,5
EER ¹⁾	W/W		4,55	4,38	4,13	3,93	3,80	3,69
Current	A		18,20-17,30-16,60	21,40-20,30-19,60	24,30-23,10-22,30	28,00-26,60-25,60	31,70-30,10-29,00	34,80-33,10-31,90
Input power	kW		11,00	12,80	14,90	17,30	19,20	21,30
Heating capacity	kW		56,0	63,0	69,0	76,5	81,5	87,5
COP ¹⁾	W/W		4,96	4,77	4,76	4,69	4,55	4,56
Current	A		18,70-17,70-17,10	22,00-20,90-20,20	23,90-22,70-21,90	26,60-25,30-24,40	29,90-28,40-27,40	31,70-30,10-29,00
Input power	kW		11,30	13,20	14,50	16,30	17,90	19,20
Starting current	A		2,00	2,00	2,00	2,00	3,00	3,00
External static pressure (Max)	Pa		80	80	80	80	80	80
Air flow	m ³ /min		448	448	456	464	456	464
Sound pressure	Normal	dB(A)	58,5	59,0	61,0	62,0	62,5	63,5
	Silent mode	dB(A)	55,5	56,0	58,0	59,0	59,5	60,5
Sound power	Normal mode	dB(A)	79,5	80,0	82,0	83,0	83,5	84,5
Dimension / Net weight	HxWxD	mm / kg	1842 x 1600 x 1000/420	1842 x 1600 x 1000/420	1842 x 2010 x 1000/480	1842 x 2420 x 1000/540	1842 x 2010 x 1000/535	1842 x 2420 x 1000/585
	Liquid	Inch (mm)	5/8(15,88)/ 3/4(19,05)	5/8(15,88)/ 3/4(19,05)	5/8(15,88)/ 3/4(19,05)	5/8(15,88)/ 3/4(19,05)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)
Piping diameter ²⁾	Gas	Inch (mm)	1-1/8(28,58)/ 1-1/4(31,75)	1-1/8(28,58)/ 1-1/4(31,75)	1-1/8(28,58)/ 1-1/4(31,75)	1-1/8(28,58)/ 1-1/4(31,75)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/4(31,75)/ 1-1/2(38,10)
	Balance	Inch (mm)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)
	Refrigerant (R410A) / CO ₂ Eq.	kg / T	11,20/23,3856	11,20/23,3856	13,90/29,0232	16,60/34,6608	13,90/29,0232	16,60/34,6608
Maximum allowable indoor / outdoor capacity ratio % ³⁾			50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18

			30 HP	32 HP	34 HP	36 HP	38 HP	40 HP
			U-14ME2E8	U-16ME2E8	U-10ME2E8	U-12ME2E8	U-10ME2E8	U-12ME2E8
			U-16ME2E8	U-16ME2E8	U-12ME2E8	U-12ME2E8	U-16ME2E8	U-16ME2E8
Outdoor unit	Voltage	V	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415
	Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
	Frequency	Hz	50	50	50	50	50	50
Cooling capacity	kW		85,0	90,0	96,0	101,0	107,0	113,0
EER ¹⁾	W/W		3,68	3,52	4,05	3,95	3,84	3,75
Current	A		38,60-36,60-35,30	42,30-40,20-38,70	38,70-36,80-35,50	41,40-39,30-37,90	46,10-43,80-42,20	49,20-46,70-45,00
Input power	kW		23,10	25,60	23,70	25,60	27,90	30,10
Heating capacity	kW		95,0	100,0	108,0	113,0	119,0	127,0
COP ¹⁾	W/W		4,48	4,42	4,72	4,73	4,61	4,57
Current	A		35,40-33,60-32,40	37,70-35,80-34,60	37,80-35,90-34,60	39,00-37,10-35,80	42,60-40,50-39,00	45,90-43,60-42,00
Input power	kW		21,20	22,60	22,90	23,90	25,80	27,80
Starting current	A		4,00	4,00	3,00	3,00	4,00	4,00
External static pressure (Max)	Pa		80	80	80	80	80	80
Air flow	m ³ /min		464	464	688	696	688	696
Sound pressure	Normal	dB(A)	63,5	64,0	63,0	64,0	64,0	64,5
	Silent mode	dB(A)	60,5	61,0	60,0	61,0	61,0	61,5
Sound power	Normal mode	dB(A)	84,5	85,0	84,0	85,0	85,0	85,5
Dimension / Net weight	HxWxD	mm / kg	1842 x 2420 x 1000/630	1842 x 2420 x 1000/630	1842 x 3250 x 1000/750	1842 x 3660 x 1000/810	1842 x 3250 x 1000/795	1842 x 3660 x 1000/855
	Liquid	Inch (mm)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)
Piping diameter ²⁾	Gas	Inch (mm)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)
	Balance	Inch (mm)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)
	Refrigerant (R410A) / CO ₂ Eq.	kg / T	16,60/34,6608	16,60/34,6608	22,20/46,3536	24,90/51,9912	22,20/46,3536	24,90/46,3536
Maximum allowable indoor / outdoor capacity ratio % ³⁾			50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18

Data is for reference. 1) EER and COP calculation is based in accordance to EN14511. 2) Piping diameter under 90 m for ultimate indoor unit / over 90 m for ultimate indoor unit (if the longest piping equivalent length exceeds 90 m, increase the sizes of the main tubes by 1 rank for gas tubes and liquid tubes). 3) If the following conditions are satisfied, the effective range is above 130% and below 200%: A. Obey the limited number of connectable indoor units. B. The lower limit of operating range for heating outdoor temperature is limited to -10 °C WB (standard -25 °C WB). C. Simultaneous operation is limited to less than 130% of connectable indoor units.

			42 HP	44 HP	46 HP	48 HP	50 HP	52 HP	
			U-10ME2E8	U-12ME2E8	U-14ME2E8	U-16ME2E8	U-10ME2E8	U-12ME2E8	
			U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-12ME2E8	U-12ME2E8	
			U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-12ME2E8	U-12ME2E8	
Outdoor unit	Power supply	Voltage	V	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415
		Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
		Frequency	Hz	50	50	50	50	50	50
	Cooling capacity	kW	118,0	124,0	130,0	135,0	140,0	145,0	
	EER ¹⁾	W/W	3,69	3,62	3,62	3,52	3,87	3,82	
	Current	A	52,80 - 50,20 - 48,40	56,00 - 53,20 - 51,30	59,90 - 56,90 - 54,90	63,40 - 60,20 - 58,10	59,10 - 56,20 - 54,20	62,10 - 59,00 - 56,80	
	Input power	kW	32,00	34,30	35,90	38,40	36,20	38,00	
	Heating capacity	kW	132,0	138,0	145,0	150,0	155,0	160,0	
	COP ¹⁾	W/W	4,49	4,50	4,46	4,42	4,65	4,66	
	Current	A	49,10 - 46,60 - 44,90	50,70 - 48,20 - 46,40	54,30 - 51,50 - 49,70	56,60 - 53,80 - 51,80	55,00 - 52,20 - 50,40	56,60 - 53,80 - 51,90	
	Input power	kW	29,40	30,70	32,50	33,90	33,30	34,30	
	Starting current	A	5,00	5,00	6,00	6,00	5,00	5,00	
	External static pressure (Max)	Pa	80	80	80	80	80	80	
	Air flow	m ³ /min	688	696	696	696	920	928	
Sound pressure	Normal	dB(A)	65,0	65,5	65,5	66,0	65,5	66,0	
	Silent mode	dB(A)	62,0	62,5	62,5	63,0	62,5	63,0	
Sound power	Normal mode	dB(A)	86,0	86,5	86,5	87,0	86,5	87,0	
Dimension / Net weight	HxWxD	mm / kg	1842x3250 x1000/840	1842x3660 x1000/900	1842x3660 x1000/945	1842x3660 x1000/945	1842x4490 x1000/1065	1842x4900 x1000/1125	
	Piping diameter ²⁾								
Piping diameter ²⁾	Liquid	Inch (mm)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	
	Gas	Inch (mm)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	
	Balance	Inch (mm)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	
	Refrigerant (R410A) / CO ₂ Eq.	kg / T	22,20/51,9912	24,90/51,9912	24,90/51,9912	24,90/51,9912	30,50/63,6840	33,20/69,3216	
	Maximum allowable indoor / outdoor capacity ratio % ³⁾		50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	

			54 HP	56 HP	58 HP	60 HP	62 HP	64 HP	
			U-10ME2E8	U-12ME2E8	U-10ME2E8	U-12ME2E8	U-14ME2E8	U-16ME2E8	
			U-12ME2E8	U-12ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	
			U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	
			U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	
Outdoor unit	Power supply	Voltage	V	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415
		Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
		Frequency	Hz	50	50	50	50	50	50
	Cooling capacity	kW	151,0	156,0	162,0	168,0	174,0	180,0	
	EER ¹⁾	W/W	3,75	3,71	3,65	3,60	3,60	3,52	
	Current	A	66,60 - 63,20 - 60,90	68,80 - 65,30 - 63,00	73,30 - 69,70 - 67,10	77,10 - 73,30 - 70,60	79,80 - 75,80 - 73,00	84,60 - 80,30 - 77,40	
	Input power	kW	40,30	42,10	44,40	46,70	48,30	51,20	
	Heating capacity	kW	169,0	175,0	182,0	189,0	195,0	201,0	
	COP ¹⁾	W/W	4,56	4,56	4,47	4,47	4,45	4,42	
	Current	A	61,90 - 58,80 - 56,70	63,40 - 60,20 - 58,10	68,00 - 64,60 - 62,20	70,60 - 67,10 - 64,70	73,10 - 69,50 - 67,00	76,00 - 72,20 - 69,60	
	Input power	kW	37,10	38,40	40,70	42,30	43,80	45,50	
	Starting current	A	6,00	6,00	7,00	7,00	8,00	8,00	
	External static pressure (Max)	Pa	80	80	80	80	80	80	
	Air flow	m ³ /min	920	928	920	928	928	928	
Sound pressure	Normal	dB(A)	66,0	66,5	66,5	67,0	67,0	67,0	
	Silent mode	dB(A)	63,0	63,5	63,5	64,0	64,0	64,0	
Sound power	Normal mode	dB(A)	87,0	87,5	87,5	88,0	88,0	88,0	
Dimension / Net weight	HxWxD	mm / kg	1842x4490 x1000/1110	1842x4900 x1000/1170	1842x4490 x1000/1155	1842x4900 x1000/1215	1842x4900 x1000/1260	1842x4900 x1000/1260	
	Piping diameter ²⁾								
Piping diameter ²⁾	Liquid	Inch (mm)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	3/4 (19,05)/ 7/8 (22,22)	
	Gas	Inch (mm)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-1/2 (38,10)/ 1-5/8 (41,28)	1-5/8 (41,28)/ 1-3/4 (44,45)	1-5/8 (41,28)/ 1-3/4 (44,45)	
	Balance	Inch (mm)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	1/4 (6,35)	
	Refrigerant (R410A) / CO ₂ Eq.	kg / T	30,50/63,6840	33,20/69,3216	30,50/63,6840	33,20/69,3216	33,20/69,3216	33,20/69,3216	
	Maximum allowable indoor / outdoor capacity ratio % ³⁾		50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	50 - 130 (200)	
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	

Data is for reference. 1) EER and COP calculation is based in accordance to EN14511. 2) Piping diameter under 90 m for ultimate indoor unit / over 90 m for ultimate indoor unit (if the longest piping equivalent length exceeds 90 m, increase the sizes of the main tubes by 1 rank for gas tubes and liquid tubes). 3) If the following conditions are satisfied, the effective range is above 130% and below 200%: A. Obey the limited number of connectable indoor units. B. The lower limit of operating range for heating outdoor temperature is limited to -10 °C WB (standard -25 °C WB). C. Simultaneous operation is limited to less than 130% of connectable indoor units.

2-Pipe ECOi EX ME2 Series space saving model combination from 22 to 80 HP

			22 HP	24 HP	26 HP	28 HP	30 HP	32 HP	34 HP
			U-10ME2E8	U-12ME2E8	U-10ME2E8	U-12ME2E8	U-14ME2E8	U-16ME2E8	U-14ME2E8
			U-12ME2E8	U-12ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-20ME2E8
Outdoor unit	Voltage	V	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415
	Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
	Frequency	Hz	50	50	50	50	50	50	50
Cooling capacity	kW	61,5	68,0	73,0	78,5	85,0	90,0	96,0	
EER ¹⁾	W/W	4,13	3,93	3,80	3,69	3,68	3,52	3,56	
SEER ²⁾		6,90	6,86	6,62	6,60	6,88	6,55	7,21	
Current	A	24,30-23,10-22,30	28,00-26,60-25,60	31,70-30,10-29,00	34,80-33,10-31,90	38,60-36,60-35,30	42,30-40,20-38,70	44,10-41,90-40,40	
Input power	kW	14,90	17,30	19,20	21,30	23,10	25,60	27,00	
Heating capacity	kW	69,0	76,5	81,5	87,5	93,0	100,0	108,0	
COP ¹⁾	W/W	4,76	4,69	4,55	4,56	4,48	4,42	4,17	
SCOP ²⁾		4,53	4,78	4,16	4,29	4,13	4,09	4,14	
Current	A	23,90-22,70-21,90	26,60-25,30-24,40	29,90-28,40-27,40	31,70-30,10-29,00	35,40-33,60-32,40	37,70-35,80-34,60	42,80-40,60-39,20	
Input power	kW	14,50	16,30	17,90	19,20	21,20	22,60	25,90	
Starting current	A	2,00	2,00	3,00	3,00	4,00	4,00	4,00	
External static pressure (Max)	Pa	80	80	80	80	80	80	80	
Air flow	m ³ /min	456	464	456	464	464	464	637	
Sound pressure	Normal / Silent mode	dB(A)	61,0/58,0	62,0/59,0	62,5/59,5	63,5/60,5	63,5/60,5	64,0/61,0	63,0/60,0
Sound power	Normal mode	dB(A)	82,0	83,0	83,5	84,5	84,5	85,0	84,0
Dimension / Net weight	HxWxD	mm / kg	1842x2010 x1000/480	1842x2420 x1000/540	1842x2010 x1000/525	1842x2420 x1000/585	1842x2420 x1000/630	1842x2420 x1000/630	1842x2780 x1000/690
Piping diameter ³⁾	Liquid	Inch (mm)	5/8(15,88)/ 3/4(19,05)	5/8(15,88)/ 3/4(19,05)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)
	Gas	Inch (mm)	1-1/8(28,58)/ 1-1/4(31,75)	1-1/8(28,58)/ 1-1/4(31,75)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/4(31,75)/ 1-1/2(38,10)	1-1/4(31,75)/ 1-1/2(38,10)
	Balance	Inch (mm)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)
Refrigerant (R410A) / CO ₂ Eq.	kg / T	13,90/23,3856	16,60/34,6608	13,90/29,0232	16,60/34,6608	16,60/34,6608	16,60/34,6608	17,80/37,1664	
Maximum allowable indoor / outdoor capacity ratio% ⁴⁾		50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18

			36 HP	38 HP	40 HP	42 HP	44 HP	46 HP	48 HP
			U-16ME2E8	U-18ME2E8	U-20ME2E8	U-10ME2E8	U-12ME2E8	U-14ME2E8	U-16ME2E8
			U-20ME2E8	U-20ME2E8	U-20ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8
Outdoor unit	Voltage	V	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415
	Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
	Frequency	Hz	50	50	50	50	50	50	50
Cooling capacity	kW	101,0	107,0	113,0	118,0	124,0	130,0	135,0	
EER ¹⁾	W/W	3,42	3,42	3,34	3,69	3,62	3,62	3,52	
SEER ²⁾		6,86	7,32	7,16	6,57	6,60	6,70	6,55	
Current	A	47,70-45,30-43,70	50,60-48,10-46,30	54,10-51,40-49,50	52,80-50,20-48,40	56,00-53,20-51,30	59,90-56,90-54,90	63,40-60,20-58,10	
Input power	kW	25,9	31,3	33,8	32,0	34,3	35,9	38,4	
Heating capacity	kW	113,0	119,0	127,0	132,0	138,0	145,0	150,0	
COP ¹⁾	W/W	4,14	4,13	3,92	4,49	4,50	4,46	4,42	
SCOP ²⁾		4,06	4,14	4,13	4,11	4,21	4,12	4,09	
Current	A	44,60-42,40-40,80	47,10-44,70-43,10	52,40-49,80-48,00	49,10-46,60-44,90	50,70-48,20-46,40	54,30-51,50-49,7	56,60-53,80-51,8	
Input power	kW	27,30	28,80	32,40	29,40	30,70	32,50	33,90	
Starting current	A	4,00	4,00	4,00	5,00	5,00	6,00	6,00	
External static pressure (Max)	Pa	80	80	80	80	80	80	80	
Air flow	m ³ /min	637	810	810	688	696	696	696	
Sound pressure	Normal / Silent mode	dB(A)	63,5/60,5	62,5/59,5	63,0/60,0	65,0/62,0	65,5/62,5	65,5/62,5	66,0/63,0
Sound power	Normal mode	dB(A)	84,5	83,5	84,0	86,0	86,5	86,5	87,0
Dimension / Net weight	HxWxD	mm / kg	1842x2780 x1000/690	1842x3140 x1000/750	1842x3140 x1000/750	1842x3250 x1000/840	1842x3660 x1000/900	1842x3660 x1000/945	1842x3660 x1000/945
Piping diameter ³⁾	Liquid	Inch (mm)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)	3/4(19,05)/ 7/8(22,22)
	Gas	Inch (mm)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)	1-1/2(38,10)/ 1-5/8(41,28)
	Balance	Inch (mm)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)
Refrigerant (R410A) / CO ₂ Eq.	kg / T	17,80/37,1664	19,00/39,672	19,00/39,672	22,20/46,3536	24,90/51,9912	24,90/51,9912	24,90/51,9912	
Maximum allowable indoor / outdoor capacity ratio% ⁴⁾		50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18

1) EER and COP calculation is based in accordance to EN14511. 2) SEER / SCOP is calculated based on the seasonal space cooling / heating efficiency "η" values of the COMMISSION REGULATION (EU) 2016/2281. SEER, SCOP = (η + Correction) × PE.F. 3) Piping diameter under 90 m for ultimate indoor unit / over 90 m for ultimate indoor unit (if the longest piping equivalent length exceeds 90 m, increase the sizes of the main tubes by 1 rank for gas tubes and liquid tubes). 4) If the following conditions are satisfied, the effective range is above 130% and below 200%: A. Obey the limited number of connectable indoor units. B. The lower limit of operating range for heating outdoor temperature is limited to -10 °C WB [standard -25 °C WB]. C. Simultaneous operation is limited to less than 130% of connectable indoor units.

			50 HP	52 HP	54 HP	56 HP	58 HP	60 HP	62 HP	64 HP
			U-14ME2E8	U-16ME2E8	U-14ME2E8	U-16ME2E8	U-18ME2E8	U-20ME2E8	U-14ME2E8	U-16ME2E8
			U-16ME2E8	U-16ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-16ME2E8	U-16ME2E8
			U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-16ME2E8	U-16ME2E8
Outdoor unit										
	Power supply	Voltage	V	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415
		Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
		Frequency	Hz	50	50	50	50	50	50	50
Cooling capacity	kW	140,0	145,0	151,0	156,0	162,0	168,0	174,0	180,0	
EER ¹⁾	W/W	3,55	3,46	3,49	3,41	3,40	3,35	3,60	3,52	
SEER ²⁾		6,96	6,72	7,16	6,92	7,30	7,16	6,68	6,55	
Current	A	64,40-61,10-58,90	68,50-65,00-62,70	70,00-66,50-64,10	74,00-70,30-67,80	76,90-73,10-70,40	80,10-76,10-73,40	79,80-75,80-73,00	84,60-80,30-77,40	
Input power	kW	39,40	41,90	43,30	45,80	47,60	50,10	48,30	51,20	
Heating capacity	kW	155,0	160,0	169,0	175,0	182,0	189,0	195,0	201,0	
COP ¹⁾	W/W	4,29	4,27	4,11	4,08	4,06	3,94	4,45	4,42	
SCOP ²⁾		4,08	4,05	4,13	4,07	4,13	4,13	4,11	4,09	
Current	A	59,60-56,60-54,60	61,90-58,80-56,70	67,10-63,80-61,50	70,10-66,60-64,20	73,20-69,50-67,00	77,60-73,70-71,00	73,10-69,50-67,00	76,00-72,20-69,6	
Input power	kW	36,10	37,50	41,10	42,90	44,80	48,00	43,80	45,50	
Starting current	A	6,00	6,00	6,00	6,00	6,00	6,00	8,00	8,00	
External static pressure (Max)	Pa	80	80	80	80	80	80	80	80	
Air flow	m ³ /min	869	869	1042	1042	1215	1215	928	928	
Sound pressure	Normal / Silent mode	dB(A)	65,5/62,5	65,5/62,5	65,0/62,0	65,5/62,5	64,5/61,5	65,0/62,0	67,0/64,0	67,0/64,0
Sound power	Normal mode	dB(A)	86,5	86,5	86,0	86,5	85,5	86,0	88,0	88,0
Dimension / Net weight	H x W x D	mm / kg	1842 x 4020 x 1000/1005	1842 x 4020 x 1000/1005	1842 x 4380 x 1000/1065	1842 x 4380 x 1000/1065	1842 x 4740 x 1000/1125	1842 x 4740 x 1000/1125	1842 x 4900 x 1000/1260	1842 x 4900 x 1000/1260
Piping diameter ³⁾	Liquid	Inch (mm)	3/4(19,05)/7/8(22,22)	3/4(19,05)/7/8(22,22)	3/4(19,05)/7/8(22,22)	3/4(19,05)/7/8(22,22)	3/4(19,05)/7/8(22,22)	3/4(19,05)/7/8(22,22)	3/4(19,05)/7/8(22,22)	3/4(19,05)/7/8(22,22)
	Gas	Inch (mm)	1-1/2(38,10)/1-5/8(41,28)	1-1/2(38,10)/1-5/8(41,28)	1-1/2(38,10)/1-5/8(41,28)	1-1/2(38,10)/1-5/8(41,28)	1-1/2(38,10)/1-5/8(41,28)	1-1/2(38,10)/1-5/8(41,28)	1-5/8(41,28)/1-3/4(44,45)	1-5/8(41,28)/1-3/4(44,45)
	Balance	Inch (mm)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)
Refrigerant (R410A) / CO ₂ Eq.	kg / T	26,10/54,4968	26,10/54,4968	27,30/57,0024	27,30/57,0024	28,50/59,508	28,50/59,508	33,20/69,3216	33,20/69,3216	
Maximum allowable indoor / outdoor capacity ratio% ⁴⁾		50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18

			66 HP	68 HP	70 HP	72 HP	74 HP	76 HP	78 HP	80 HP
			U-10ME2E8	U-12ME2E8	U-10ME2E8	U-16ME2E8	U-16ME2E8	U-16ME2E8	U-18ME2E8	U-20ME2E8
			U-16ME2E8	U-16ME2E8	U-20ME2E8	U-16ME2E8	U-18ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8
			U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8	U-20ME2E8
Outdoor unit										
	Power supply	Voltage	V	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415	380-400-415
		Phase		Three phase	Three phase	Three phase	Three phase	Three phase	Three phase	Three phase
		Frequency	Hz	50	50	50	50	50	50	50
Cooling capacity	kW	185,0	190,0	196,0	202,0	208,0	213,0	219,0	224,0	
EER ¹⁾	W/W	3,52	3,49	3,47	3,42	3,42	3,39	3,38	3,35	
SEER ²⁾		6,92	6,91	7,09	6,86	7,03	7,01	7,18	7,16	
Current	A	85,00-80,80-77,80	88,10-83,70-80,70	91,30-86,80-83,60	95,40-90,60-87,30	98,30-93,40-90,00	101,70-96,60-93,10	103,50-98,30-94,70	106,80-101,50-97,80	
Input power	kW	52,60	54,50	56,50	59,00	60,80	62,90	64,70	66,80	
Heating capacity	kW	207,0	213,0	219,0	226,0	233,0	239,0	245,0	252,0	
COP ¹⁾	W/W	4,16	4,18	4,05	4,14	4,12	4,03	4,03	3,94	
SCOP ²⁾		4,11	4,17	4,13	4,06	4,12	4,07	4,13	4,13	
Current	A	81,20-77,10-74,30	83,30-79,20-76,30	87,40-83,10-80,10	89,20-84,70-81,70	92,30-87,70-84,50	96,90-92,00-88,70	98,30-93,40-90,00	103,40-98,30-94,70	
Input power	kW	49,70	51,00	54,10	54,60	56,50	59,30	60,80	64,00	
Starting current	A	7,00	7,00	7,00	8,00	8,00	8,00	8,00	8,00	
External static pressure (Max)	Pa	80	80	80	80	80	80	80	80	
Air flow	m ³ /min	1266	1274	1439	1274	1447	1447	1620	1620	
Sound pressure	Normal / Silent mode	dB(A)	66,0/63,0	66,5/63,5	65,5/62,5	66,5/63,5	66,5/63,5	66,5/63,5	66,0/63,0	66,0/63,0
Sound power	Normal mode	dB(A)	87,0	87,5	86,5	87,5	87,5	87,5	87,0	87,0
Dimension / Net weight	H x W x D	mm / kg	1842 x 5210 x 1000/1275	1842 x 5620 x 1000/1335	1842 x 5570 x 1000/1335	1842 x 5620 x 1000/1380	1842 x 5980 x 1000/1440	1842 x 5980 x 1000/1440	1842 x 6340 x 1000/1500	1842 x 6340 x 1000/1500
Piping diameter ³⁾	Liquid	Inch (mm)	3/4(19,05)/7/8(22,22)	7/8(22,22)/1(25,04)	7/8(22,22)/1(25,04)	7/8(22,22)/1(25,04)	7/8(22,22)/1(25,04)	7/8(22,22)/1(25,04)	7/8(22,22)/1(25,04)	7/8(22,22)/1(25,04)
	Gas	Inch (mm)	1-5/8(41,28)/1-3/4(44,45)	1-5/8(41,28)/1-3/4(44,45)	1-5/8(41,28)/1-3/4(44,45)	1-3/4(44,45)/2(50,80)	1-3/4(44,45)/2(50,80)	1-3/4(44,45)/2(50,80)	1-3/4(44,45)/2(50,80)	1-3/4(44,45)/2(50,80)
	Balance	Inch (mm)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)	1/4(6,35)
Refrigerant (R410A) / CO ₂ Eq.	kg / T	32,90/68,6952	35,60/74,3328	34,10/19,836	35,80/68,6952	36,80/76,8384	36,80/76,8384	38,00/79,344	38,00/79,344	
Maximum allowable indoor / outdoor capacity ratio% ⁴⁾		50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	50 ~ 130(200)	
Operating range	Cool Min ~ Max	°C	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52	-10 ~ +52
	Heat Min ~ Max	°C	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18	-25 ~ +18

1) EER and COP calculation is based in accordance to EN14511. 2) SEER / SCOP is calculated based on the seasonal space cooling / heating efficiency "η" values of the COMMISSION REGULATION (EU) 2016/2281. SEER, SCOP = (η + Correction) × PEF. 3) Piping diameter under 90 m for ultimate indoor unit / over 90 m for ultimate indoor unit (if the longest piping equivalent length exceeds 90 m, increase the sizes of the main tubes by 1 rank for gas tubes and liquid tubes). 4) If the following conditions are satisfied, the effective range is above 130% and below 200%: A. Obey the limited number of connectable indoor units. B. The lower limit of operating range for heating outdoor temperature is limited to -10 °C WB (standard -25 °C WB). C. Simultaneous operation is limited to less than 130% of connectable indoor units.